

POLY-OVERPACK

CLOSURE TIGHTENING INSTRUCTIONS AND PACKING LIMITATIONS

*****SHIPPER MUST READ AND UNDERSTAND THESE INSTRUCTIONS*****

If the shipper has any questions regarding the closure, packaging or use of this product, please phone ENPAC Corporation at (440)975-0070 or fax at (440)975-0047, prior to shipment.

IT IS THE SHIPPER'S RESPONSIBILITY PER D.O.T. REGULATIONS TO PACKAGE AND SHIP THIS PRODUCT IN ACCORDANCE WITH THESE INSTRUCTIONS.

LIMITATIONS:

1. Do not fill container above the bottom of the thread.
2. Do not place materials into a POLY-OVERPACK salvage drum which are incompatible with the polyethylene. Contact ENPAC or your distributor for a chemical compatibility guide.
2. Gross package weight of the POLY-OVERPACK salvage drum and lid limits are listed on product label for Packing Group 1 materials. Note: the tare weight of the drum and lid is approximately 53 lbs.
4. No free liquids are to be transported. This drum has been qualified to ship solids only.
5. Not approved for air transport.
6. Do not reuse drum. Single trip package only.

CLOSURE INSTRUCTIONS:

1. Place contents in drum. Make sure top sealing edge of drum is free from debris, cuts or gouges.
2. Place lid onto drum and twist the lid in a clockwise direction two complete revolutions until the lid is lightened. Apply additional torque to continue twisting the lid until the arrow on the side of the drum matches up with the alignment bar on the side of the lid. (See picture reverse side.) If the arrow will not match up with some portion of the alignment bar, do not ship the drum.
3. The closure process may be performed by hand or with the use of a substrate, such as a long 2' x 4' board or a shovel handle. The substrate should be placed between the slots on the lid to allow proper torque to tighten the arrow to the alignment bar.

DO NOT EXCEED THE LIMITATIONS. DO NOT SHIP THE DRUM IF THE CLOSURE INSTRUCTIONS CANNOT BE PROPERLY PERFORMED. ENPAC Corporation, 34355 Vokes Drive, Eastlake, OH 44095, Phone: (440)975-0070 or Fax: (440)975-0047.